



1 Brennerkörper SR 9 Torch body SR 9	Brennerkörper SR 20 / SR 21 Torch body SR 20 / SR 21
SR 9 40SP090800 SR 9 FX 40SP090800	SR 20 40SP200800 SR 20 FX 40SP200700 * SR 21 40SP210800
	* L=50 mm L=75: 40SP200850 L=100: 40SP200750 L=125: 40SP200800

2 Brennerkappe kurz / mittel / lang Back cap short / medium / long	O-Ring (rot) O-ring (red)
41V33 401P200100 41V35 401P200200 41V24 401P200300	0 36SP200046

Ausrüstung Standard Equipment standard	Ausrüstung Gaslinse Equipment gas lens	Ausrüstung Gaslinse groß Equipment gas lens large
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3 Isolator Insulator	Isolator groß Insulator large
598882 Ø 18.5 402P200900	54N63-20 Ø 30.8 401P200905
4 Spannhülse, Länge: 25.4 mm Collet, length: 25.4 mm	Spannhülse groß, Länge: 40.0 mm Collet large, length: 40.0 mm
13N20 Ø 0.5 401P200599 13N21 Ø 1.0 401P200600 13N22 Ø 1.6 401P200601 — Ø 2.0 401P200604 13N23 Ø 2.4 401P200602 13N24 Ø 3.2 401P200603	13N21L Ø 1.0 401P13N21L 13N22L Ø 1.6 401P13N22L 13N23L Ø 2.4 401P13N23L 13N24L Ø 3.2 401P13N24L

5 Spannhülsegehäuse, Länge: 20.6 mm Collet body, length: 20.6 mm	Gaslinse, Länge: 21.5 mm Gas lens, length: 21.5 mm
13N25 Ø 0.5 401P200999 13N26 Ø 1.0 401P201000 — Ø 1.2 401P201004 13N27 Ø 1.6 401P201001 — Ø 2.0 401P201005 13N28 Ø 2.4 401P201002 — Ø 3.0 401P201006 13N29 Ø 3.2 401P201003	45V41 Ø 0.5 401P201299 45V42 Ø 1.0 401P201300 45V43 Ø 1.6 401P201301 — Ø 2.0 401P201304 45V44 Ø 2.4 401P201302 — Ø 3.0 401P201305 45V45 Ø 3.2 401P201303

6 Keramische Gasdüse, Länge: 30.0 mm Ceramic nozzle, length: 30.0 mm	Keramische Gasdüse, Länge: 25.5 mm Ceramic nozzle, length: 25.5 mm
13N08 No. 4 401P201106 13N09 No. 5 401P201107 13N10 No. 6 401P201108 13N11 No. 7 401P201109 13N12 No. 8 401P201110 13N13 No. 10 401P201111	53N58 No. 4 401P201400 53N59 No. 5 401P201401 53N60 No. 6 401P201402 53N61 No. 7 401P201403 53N61S No. 8 401P201404

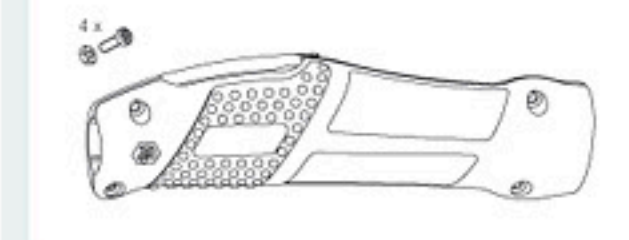
Keramische Gasdüse, Länge: 48.0 mm Ceramic nozzle, length: 48.0 mm	Keramische Gasdüse, Länge: 35.0 mm Ceramic nozzle, length: 35.0 mm
796F71 No. 4L 401P201116 796F72 No. 5L 401P201117 796F73 No. 6L 401P201118 796F70 No. 3L 401P201115	53N59L No. 5 401P201405 53N60L No. 6 401P201406

Keramische Gasdüse, Länge: 63.0 mm Ceramic nozzle, length: 63.0 mm	Keramische Gasdüse, Länge: 89.0 mm Ceramic nozzle, length: 89.0 mm
796F75 No. 4XL 401P201126 796F76 No. 5XL 401P201127 796F77 No. 6XL 401P201128	796F79 No. 4XXL 401P201136

WIG-Verschleißteile, Ausrüstung Standard
TIG consumables, equipment standard

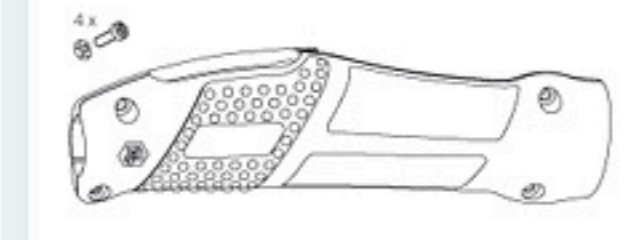


Griffschale Precision für TBi SR 9 / SR 17 / SR 20
Handle Precision for TBi SR 9 / SR 17 / SR 20



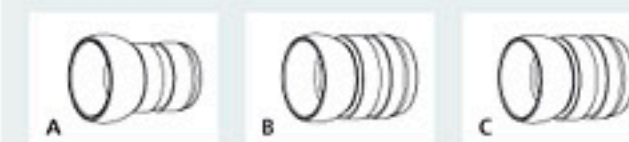
Griffschale kpl., inkl. Doppeltaster Handle cpl., incl. doublefunction switch	401P101010
Griffschale kpl., inkl. Doppeltaster mit Poti Handle cpl., incl. doublefunction switch with poti	401P101020
Griffschale kpl., inkl. Doppelhebel Handle cpl., incl. dual levers	401P101030

Griffschale Precision für TBi SR 18 / SR 26 / SR 400
Handle Precision for TBi SR 18 / SR 26 / SR 400



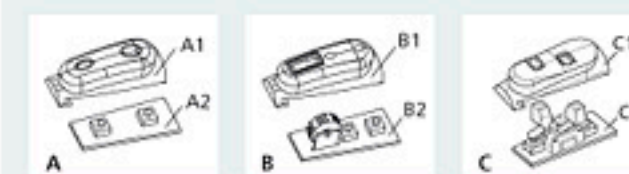
Griffschale kpl., inkl. Doppeltaster Handle cpl., incl. doublefunction switch	401P101510
Griffschale kpl., inkl. Doppeltaster mit Poti Handle cpl., incl. doublefunction switch with poti	401P101520
Griffschale kpl., inkl. Doppelhebel Handle cpl., incl. dual levers	401P101530

Kugelnickschutz
Cable support



A TBi SR 9 / SR 17	401P102026
B TBi SR 20	401P102029
C TBi SR 18 / SR 26 / SR 400	401P102032

Module
Modules



A Standard-Modul: Doppeltaster Double function switch	A1 401P102022 A2 384P101034
B Modul P1: Doppeltaster mit Poti, 10 kΩ Double function switch with poti, 10 kΩ	B1 401P102023 B2 384P101035
C Modul P2: Doppelhebel Dual levers	C1 401P102038 C2 384P101050



1 Brennerkörper SR 17 Torch body SR 17	Brennerkörper SR 18 Torch body SR 18
SR 17 40SP170700 SR 17 FX 40SP170700	SR 18 40SP180702 SR 18 FX 40SP180702

2 Brennerkappe kurz / mittel / lang Back cap short / medium / long	O-Ring (rot) O-ring (red)
57Y04 402P170100 57Y05 402P170150	0 36SP200096

Ausrüstung Kurz Equipment short	Ausrüstung Gaslinse kurz Equipment gas lens short
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3 Isolator klein Stubby insulator	Spannhülse kurz, Länge: 29.3 mm Collet short, length: 29.3 mm
18CG20 Ø 22.3 402P956100	10N22S Ø 1.0 402P10N22S 10N23S Ø 1.6 402P10N23S 10N24S Ø 2.4 402P10N24S 10N25S Ø 3.2 402P10N25S

5 Spannhülsegehäuse kurz, Länge: 24.5 mm Stubby collet body, length: 24.5 mm	Gaslinse, Länge: 27.0 mm Gas lens, length: 27.0 mm
17CB21 Ø 1.0 402P17CB21 17CB22 Ø 1.6 402P17CB22 17CB23 Ø 2.4 402P17CB23 17CB24 Ø 3.2 402P17CB24	— Ø 1.0 402P956048 — Ø 1.6 402P956049 — Ø 2.4 402P956050 — Ø 3.2 402P956051

6 Keramische Gasdüse, Länge: 30.0 mm Ceramic nozzle, length: 30.0 mm	Keramische Gasdüse, Länge: 25.5 mm Ceramic nozzle, length: 25.5 mm
13N08 No. 4 401P201106 13N09 No. 5 401P201107 13N10 No. 6 401P201108 13N11 No. 7 401P201109 13N12 No. 8 401P201110 13N13 No. 10 401P201111	53N58 No. 4 401P201400 53N59 No. 5 401P201401 53N60 No. 6 401P201402 53N61 No. 7 401P201403 53N61S No. 8 401P201404



Brennerkörper SR 26 Torch body SR 26	Brennerkörper SR 400 Torch body SR 400
SR 26 40SP260702 SR 26 FX 40SP260702	SR 400 40SP400802

2 Brennerkappe kurz / mittel / lang Back cap short / medium / long	O-Ring (rot) O-ring (red)
57Y02 402P170200	0 36SP200096

Ausrüstung Standard Equipment standard	Ausrüstung Gaslinse Equipment gas lens	Ausrüstung Gaslinse groß Equipment gas lens large
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3 Isolator Insulator	Isolator für Gaslinse Insulator for gas lens	Isolator groß Insulator large
18CG Ø 22.3 403P171000	* in Verbindung mit 403P171000 / in conjunction with 403P171000 54N01 Ø 24.1 401P181100 *	* in Verbindung mit 403P171000 / in conjunction with 403P171000 54N63 Ø 30.3 401P171105 *
Spannhülse, Länge: 50.0 mm Collet, length: 50.0 mm	Spannhülsegehäuse, Länge: 47.0 mm Collet body, length: 47.0 mm	Gaslinse, Länge: 48.5 mm Gas lens, length: 48.5 mm
10N21 Ø 0.5 402P170499 * 10N22 Ø 1.0 402P170500 * — Ø 1.2 402P170501 * 10N23 Ø 1.6 402P170502 * — Ø 2.0 402P170506 * 10N24 Ø 2.4 402P170503 * 10N3M Ø 3.0 402P170507 * 10N25 Ø 3.2 402P170504 * 54N20 Ø 4.0 402P170505 *	10N29 Ø 0.5 401P180997 10N30 Ø 1.0 401P180998 10N31 Ø 1.6 401P180999 — Ø 2.0 401P181003 10N32 Ø 2.4 401P181000 — Ø 3.0 401P181004 10N28 Ø 3.2 401P181001 406488 Ø 4.0 401P181002	45V24 Ø 1.0 401P181299 45V25 Ø 1.6 401P181300 — Ø 2.0 401P181304 45V26 Ø 2.4 401P181301 — Ø 3.0 401P181305 45V27 Ø 3.2 401P181302 45V28 Ø 4.0 401P181303

Keramische Gasdüse, Länge: 47.0 mm Ceramic nozzle, length: 47.0 mm	Keramische Gasdüse, Länge: 42.0 mm Ceramic nozzle, length: 42.0 mm
10N50 No. 4 401P170907 10N49 No. 5 401P170908 10N48 No. 6 401P170909 10N47 No. 7 401P170910 10N46 No. 8 401P170911 10N45 No. 10 401P170912 10N44 No. 12 401P170913	54N18 No. 4 401P222200 54N17 No. 5 401P222201 54N16 No. 6 401P222202 54N15 No. 7 401P222203 54N14 No. 8 401P222204 54N19 No. 11 401P222206

Keram. Gasdüse Std. lang, Länge: 76.0 mm Ceramic nozzle standard long, length: 76.0 mm	Keramische Gasdüse lang, Länge: 76.0 mm Ceramic nozzle long, length: 76.0 mm
10N50L No. 4 401P170923 10N49L No. 5 401P170914 10N48L No. 6 401P170915 10N47L No. 7 401P170916	54N18L No. 4 401P222211 * 54N17L No. 5 401P222207 * 54N16L No. 6 401P222208 * 54N15L No. 7 401P222209 * 54N14L No. 8 401P222210 *

* auch für Ausrüstung Standard SR 400 /
also for equipment standard SR 400



Brennerkörper SR 400 Torch body SR 400
SR 400 40SP400802

2 Brennerkappe kurz / mittel / lang Back cap short / medium / long	O-Ring (rot) O-ring (red)
57Y02 402P170200	0 36SP200096

Ausrüstung Standard SR 400 Equipment standard SR 400
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3 Isolator groß Insulator large	Spannhülse HD-Version, Länge: 50.0 mm Collet HD-version, length: 50.0 mm
18NG Ø 24.0 40SP400001	10N25HD Ø 3.2 40SP400504 54N20HD Ø 4.0 40SP400505 18C36 Ø 4.8 40SP400506
Spannhülse, Länge: 50.0 mm Collet, length: 50.0 mm	Spannhülsegehäuse, Länge: 19.5 mm Collet body, length: 19.5 mm
Details siehe Ausrüstung SR 17/SR 18/SR 26 Details see equipment SR 17/SR 18/SR 26	NCB-53 Ø 1.0-3.2 40SP401000 NCB-36 Ø 3.2-4.8 40SP401001
6 Keramische Gasdüse, Länge: 42.0 mm Ceramic nozzle, length: 42.0 mm	Keramische Gasdüse groß, Länge: 48.0 mm Ceramic nozzle, length: 48.0 mm
54N18 No. 4 401P222200 54N17 No. 5 401P222201 54N16 No. 6 401P222202 54N15 No. 7 401P222203 54N14 No. 8 401P222204 54N19 No. 12 401P222206	57N75 No. 6 401P201451 57N74 No. 8 401P201452 53N88 No. 10 401P222251 53N87 No. 12 401P222251 53N89 kurz / short 401P222251 53N89-L lang / long 401P222253

Keramische Gasdüse lang, Länge: 76.0 mm Ceramic nozzle long, length: 76.0 mm	Keramische Gasdüse groß, Länge: 48.0 mm Ceramic nozzle, length: 48.0 mm
Details siehe Ausrüstung SR 17/SR 18/SR 26 Details see equipment SR 17/SR 18/SR 26	57N75 No. 6 401P201451 57N74 No. 8 401P201452 53N88 No. 10 401P222251 53N87 No. 12 401P222251 53N89 kurz / short 401P222251 53N89-L lang / long 401P222253

Option Gaslinse Option gas lens	5 Gaslinse, Länge: 21.3 mm Gas lens, length: 21.3 mm
18GL04 Ø 1.0 40SP401301 18GL16 Ø 1.6 40SP401302 18GL32 Ø 2.4 40SP401303 18GL18 Ø 3.2 40SP401304 18GL53 Ø 4.0 40SP401305 18GL36 Ø 4.8 40SP401306	